



Abteilung Holzbau

Certificate A

(second in English language)

of competence to manufacture glued load bearing timber structures
in accordance with DIN 1052 – 1, Paragraph 12.1.

The company

Nordlam GmbH
Gasereistraße 1
39126 Magdeburg

has been certified and is qualified after inspecting the specialised staff and
the technical facilities for the factory in 39126 Magdeburg

for gluing of all load bearing timber structures and
to produce finger joints in accordance with DIN 68140 – 1.

This certificate is valid under the conditions noted overleaf until

28th February 2013

Stuttgart, 18th February 2008



Head of department
by order

Aicher

Phd. S. Aicher
Academical Director

Materialprüfungsanstalt Universität Stuttgart (MPA)
Materials Testing Institute University of Stuttgart
- Otto-Graf-Institut -

1. For the production of glued load bearing timber structures the following standards are valid in the particular current edition:
 - DIN 1052-1 - Timber structures; design and construction -
 - DIN 1052-1/A1 - Timber structures; design and construction, Amendment 1 -
 - DIN 1052-3 - Buildings constructed from timber panels, design and construction -
 - DIN 68140-1 - Wood finger jointing, Finger jointing of softwood for load-bearing structures -and for special structures the notifications of approvals of the German Institute of Building Technology (DIBt) in Berlin.
2. All gluing procedures must be recorded according to the MPA instructions in a gluing record.
3. Any staff change as regards responsible specialist workers named by the MPA and any change in the gluing processes or any fundamental aspects of the factory facilities shall be reported immediately to the MPA, who will, if necessary, undertake a new inspection.
4. During the period in which this certificate is valid the MPA reserves the right to carry out factory inspections and tests at any time; the company will bear the cost of these inspections and tests.
5. Before constructing glued load-bearing structures, an authenticated copy or photocopy of this certificate must be presented to the responsible building authority, unless an authenticated copy or photocopy has already been deposited.

A list of firms with the competence to manufacture load-bearing timber structures is kept in the notifications department of the German Institute of Building Technology in Berlin. The publishes this list at the beginning of every year in the specialist press.
6. This certificate may only be copied or published in its entirety for promotional purposes or otherwise. The text of company publications or of publicity material may not conflict with this certificate.
7. This certificate may, at any time, be withdrawn, expanded, or modified:
 - if the circumstances in which it was issued have changed
 - if the above conditions are not complied,
 - if the glued load-bearing timber structures do not meet expectations.
8. If an extension of the period of validity of this certificate is required, the company must request the MPA to make a new inspection of the factory 3 months before expiry of the certificate. During this inspection, the company has to demonstrate the correct written gluing-records and has also to show that glued load-bearing timber structures have been duly produced in accordance with the conditions laid down as in point 1.
9. With reference to point 1 of the above conditions, it should be noted that the use of glued special constructions (e.g. triangular support construction or girders for concrete form work) is regulated in special notifications of approval. Such permits normally include the stipulation that, apart from a valid gluing certificate, also a supervision by an outside authority such as an official materials testing institute. Production of wall and ceiling components shall be based on the guidelines of the German Institute for Building Technology, Berlin, which cover the standard regulations in the particular current edition.